



Screen Roller Assembly Replacement For Sliding Door Service Instruction

These instructions apply to:

- Architect Series® 3/2002-12/2004
- Designer Series® 1992-12/2004

Tools Required:

- Flat-bladed screwdriver
- Phillips head screwdriver
- Wire cutter/cable cutter

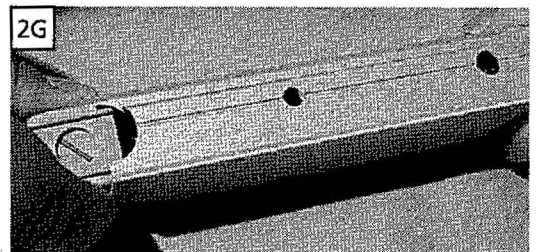
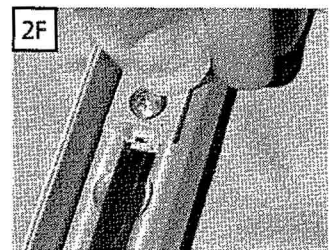
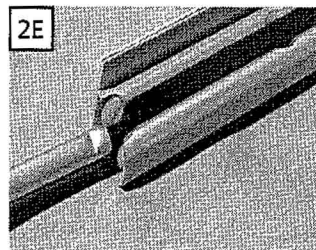
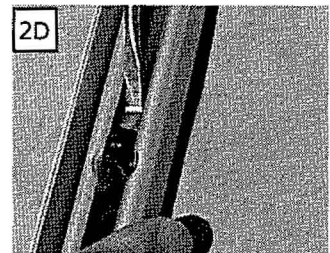
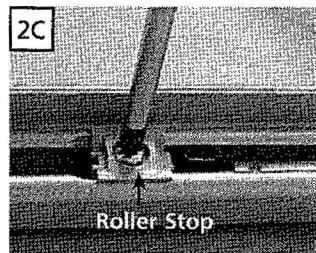
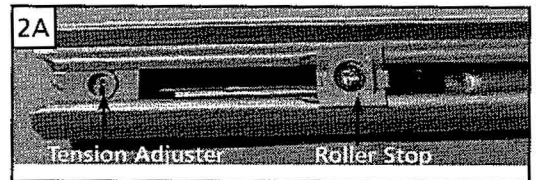
NOTE: Pre 3-2003 screen rollers are replaced with current design rollers.

1 Prepping Track For Roller Assembly Replacement:

- Remove screen from track
- Remove track from the frame head

2 Replacing Track For Roller Assembly (3/2003-12/2004):

- Insert a flat-bladed screwdriver in the slot on the screen tension adjuster. Push up and turn the adjuster counterclockwise to release all tension on the spring.
- Slide the tension adjuster assembly off the end of the screen track.
- Insert a Phillips head screwdriver into the screw of the roller stop located toward the lock end of the screen track. Rotate one turn counterclockwise. Slide the stop off of the track.
- Using a screwdriver to assist the rollers, push the roller out of the end of the screen track.
- Insert the new screen roller assembly into the end of the track.
- Slide the roller stop onto the track and position it just beyond the indentation in the screen track. Using a Phillips head screwdriver, tighten the screw.
- Insert the spring tension adjuster into the end of the track, ensuring that the adjustment screw is pointed down.
- Install the screen track onto the door frame



3 Replacing Track For Roller Assembly (pre 3/2003):

- Unhook the roller spring from the catch located at the lock end of the screen track.
- Slide the screen track spacer out of the track.
- Slide the screen roller out of the end of the screen track.
- Cut the tensioner cable from the new roller assembly and remove the end of the cable and black bushing from the end spring. Discard the extra parts.
- Slide the new screen roller into the end of the screen track. Hook the end of the spring onto one of the catches located in the track.
- Slide the screen mounting spacer into the end of the track. The two mounting spacers should be positioned over the screw hole at each end of the track.
- Reinstall the track
- Install the screen
- The spring tension may be adjusted by moving the hook end of the spring to different catches.

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